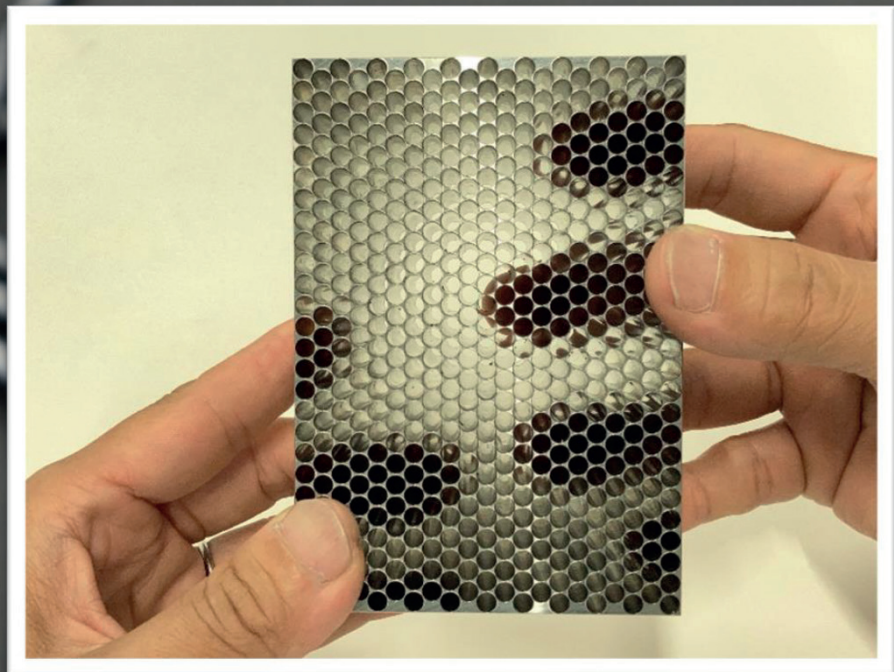


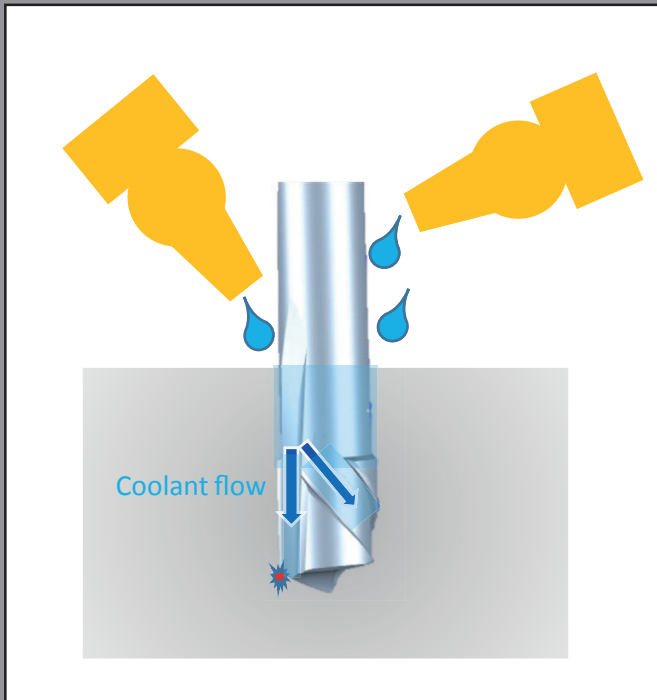
# Crea Borer

World's first  
technology for  
deep hole drilling



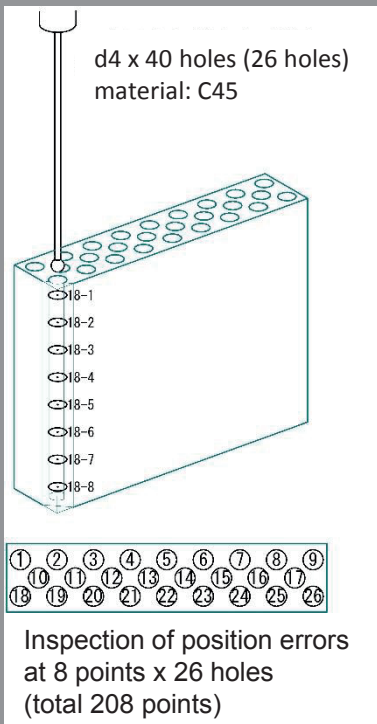
d4x40 through holes (web 0.25mm)  
material: 41CrMo4

# Pumping flute structure

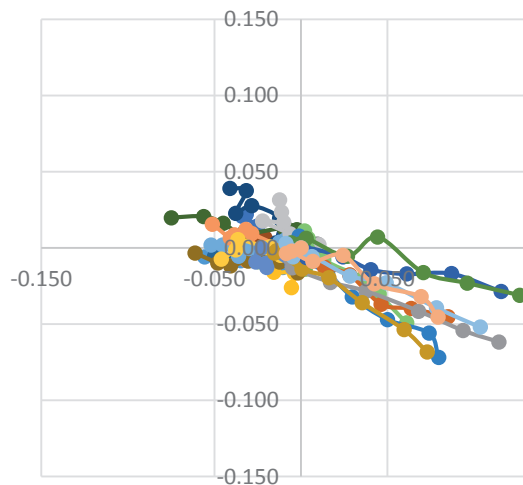


Our unique pumping flute structure enables coolant to enter into the hole from the outside. It takes the heat out at the machining point and it's taken out together with chips. This heat control cycle is why Crea Borer doesn't require the internal cooling for precise deep hole drilling for up to 20 L/D. And it means Crea Borer enables gun drilling on most of vertical CNC milling machines in your factory.

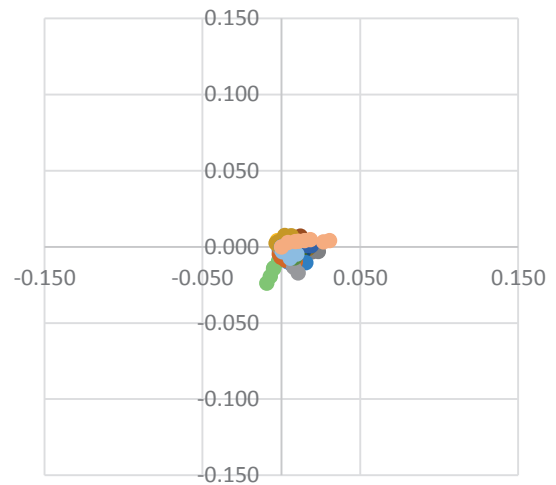
## High accuracy



### Result

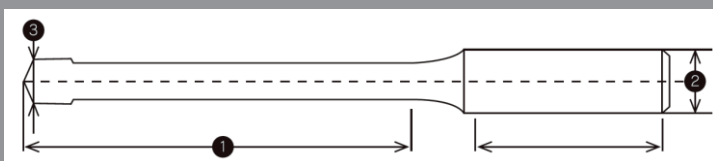


**conventional drill**  
max. 0.130 mm



**Crea Borer**  
max. 0.031 mm

## Product range



Diameter(d): 2.0 – 6.0  
Flute length(l): 12.0 – 120.0  
\*l/d: 6 - 20

 **Nishiken**

 **GOAL**  
SINCE 1914

AGENT

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