

# NAKABANE DIAMOND

## Check List for Wheels Grinding CNC Carbide Tool

Customer: .....

Contact person: .....

<b>Abrasive:</b> <input type="checkbox"/> DIA <input type="checkbox"/> CBN	<input type="checkbox"/> Produce use <input type="checkbox"/> Dressing
<b>CNC brand &amp; power:</b>	<b>Spindle speed:</b>
<b>Work material:</b>	<b>Roughness:</b>
<b>Grinding purpose:</b> <input type="checkbox"/> Fluting <input type="checkbox"/> O.D. relief <input type="checkbox"/> Ladder <input type="checkbox"/> Profile <input type="checkbox"/> Face tooth top-angle <input type="checkbox"/> Gash out	<b>Grinding Type:</b> <input type="checkbox"/> Dry grinding <input type="checkbox"/> Oil coolant <input type="checkbox"/> Wet grinding <input type="checkbox"/> Water coolant
<b>Type of carbide tool:</b> <input type="checkbox"/> Drill <input type="checkbox"/> Miller <input type="checkbox"/> Forming tool <input type="checkbox"/> Ladder cutting tool	<b>Diameter of workpiece:</b> <input type="checkbox"/> $\phi 8$ & below <input type="checkbox"/> $\phi 16$ & below <input type="checkbox"/> $\phi 25$ & below

Type	Dimension <b>D</b>	Thickness <b>X</b>	Width <b>W</b>	Total height <b>T/U</b>	Angle <b>V</b>	Hole <b>H</b>	Grit size	Bond	Quantity

- P.S.** 1. All sizes are based on mm.  
2. Please point out the tolerance if there is any.

Date: .....