

NAKABANE DIAMOND

Check List for Wheels Grinding PCD & PCBN

Customer:

Contact person:

CNC brand & power:		<input type="checkbox"/> Roughness grinding <input type="checkbox"/> Finishing grinding <input type="checkbox"/> Polishing	
<input type="checkbox"/> PCD	<input type="checkbox"/> PCBN	Spindle speed:	
Grinding purpose: <input type="checkbox"/> Front angle <input type="checkbox"/> Side face <input type="checkbox"/> Top angle <input type="checkbox"/> Others		Grinding type: <input type="checkbox"/> Dry grinding <input type="checkbox"/> Oil coolant <input type="checkbox"/> Wet grinding <input type="checkbox"/> Water coolant	
Roughness:		Feed speed:	

Type	Dimension D	Thickness X	Width W	Total height T/U	Angle V	Hole H	Grit size	Bond	Quantity

- P.S.**
1. All sizes are based on mm.
 2. Please point out the tolerance if there is any.

Date: