

NAKABANE DIAMOND

Check List for Wheel Grinding Throw-away Tips

Customer:

Contact person:

Abrasive: <input type="checkbox"/> DIA <input type="checkbox"/> CBN		Spindle speed:	
CNC brand & power:		Feed speed:	
Grinding purpose: <input type="checkbox"/> Peripheral <input type="checkbox"/> Slot <input type="checkbox"/> Double surface <input type="checkbox"/> Single surface		Grinding type: <input type="checkbox"/> Dry grinding <input type="checkbox"/> Oil coolant <input type="checkbox"/> Wet grinding <input type="checkbox"/> Water coolant	
Work material: <input type="checkbox"/> Carbide <input type="checkbox"/> Cermet <input type="checkbox"/> Nonmetal ceramic <input type="checkbox"/> PCBN		Roughness:	
		Size of throw-away tip:	

Type	Dimension D	Thickness X	Width W	Total height T/U	Angle V	Hole H	Grit size	Bond	Quantity

- P.S.**
1. All sizes are based on mm.
 2. Please point out the tolerance if there is any.

Date: